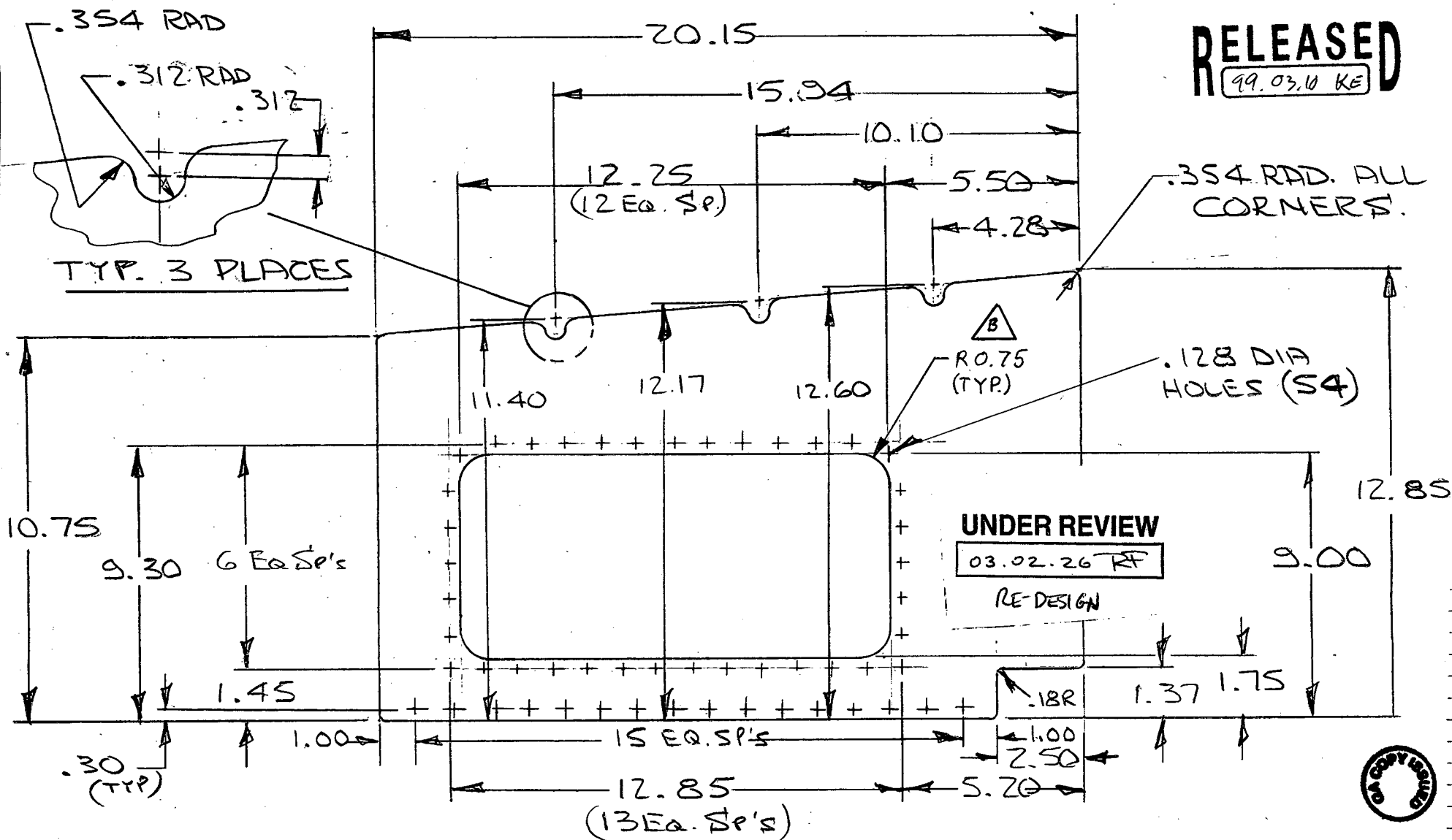


RELEASED
99.03.10 KE



FINISH: POWDER COAT

CRINKLE BLACK (4.3.5.3) PER DART QSI 005 4.3

MAT'L: 2024-T3 .063
QQ-A-250/S

D2115B

B A		REVISION	RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM	DESCRIPTION		MATERIAL		SPEC./VENDOR	
KE S		DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		CONTRACT NO.		DART		DART AERO ACCESSORIES INC.		CANADA		
S		APPROVED			DRAWN BRADLEY		DATE MARCH 12/92		DESIGN BRADLEY		TITLE DOUBLER		
ADD R0.75 99.03.04 DIM. CHANGE 93.07.08		DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL LIMITS 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER IN. — 5 — 7742 5. HOLES PER AND 10387 1. TOLERANCES — .XX ± .030 .XXX ± .010 2. ANGLES 1 W 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BASIC CODES BL=MS20470AD BB=MS20476AD		D=HUMPLE DIGIT=NO OF SHEETS C=COUNTERSINK LENGTH DASH NO. W=SPOTWELD		STRESS CHECKED CLIENT		CODE DWG NO. D2115 SCALE 1:4 SHT 1 OF 1		REV B
REPORT ALL DISCREPANCIES — DO NOT SCALE													

